

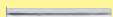
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Identification	Part number	Drawing	Dimensions in mm
HARTING Service crimping tool with locator set for Han D®, Han E®	09 99 000 0021	Wire gauge Han D® 0.14 ... 1.5 mm ²	
BUCHANAN crimping tool	09 99 000 0001	Wire gauge 0.14 ... 2.5 mm ²	
Locator Han D®	09 99 000 0311		
Multiple crimping tool depth adjustment gauge	09 99 000 0379	Wire gauge 0.14 mm ² Ø 1.00 ¹⁾ 0.25 mm ² Ø 1.00 ¹⁾ 0.37 mm ² Ø 1.30 0.5 ... 1.0 mm ² Ø 1.55 1.5 mm ² Ø 1.80 2.5 mm ² Ø 1.55	
HARTING crimping tool with locator for Han D®, Han E®, Han® C	09 99 000 0110	Wire gauge Han D® 0.14 ... 1.5 mm ²	
HARTING Pneumatic crimping tool CP 600	09 99 000 0810		
Crimp die Han D®, Han E®, Han® C	09 99 000 0813	Wire gauge Han D® 0.14 ... 1.5 mm ²	
Footswitch	09 99 000 0811		
Table fixing	09 99 000 0812		

¹⁾For wire gauge 0.14 and 0.25 mm² use only male contact 09 15 000 6107 or female contact 09 15 000 6207.

Identification	Part number	Drawing	Dimensions in mm
Insertion tool for crimp contacts	09 99 000 0059	 For crimp contacts with wires of less than 0.75 mm² it is recommended that an insertion tool is used. Contacts should be inserted from the wiring side and pushed down until a positive locking is achieved.	
Removal tool for crimp contacts			
Removal tool	09 99 000 0012		
Replacement-tip for removal tool	09 99 000 0004		
Removal tool	09 99 000 0052	 A removal tool is necessary if contacts are to be replaced in the insert. It is inserted from the mating face and pushed over the contact until a stop is noticeable. Additional pressure unlocks the contact and pushes it out of the wiring side. In case of the removal tool (. . 0052) the unlocking process is achieved by pressure on the central rod.	

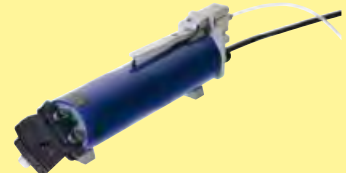
Identification	Part number	Drawing	Dimensions in mm
HARTING Service crimping tool with locator set for Han D®, Han E®	09 99 000 0021	Wire gauge Han E® 0.5 ... 2.5 mm²	
BUCHANAN crimping tool	09 99 000 0001	Wire gauge 0.14 ... 4 mm²	
Locator Han E®	09 99 000 0310		
Multiple crimping tool depth adjustment gauge	09 99 000 0379	Wire gauge 0.14 ... 0.37 mm² Ø 1.00 0.5 ... 1.0 mm² Ø 1.55 1.5 ... 2.5 mm² Ø 1.80 3.0 ... 4.0 mm² Ø 2.00	
HARTING crimping tool with locator for Han D®, Han E®, Han® C	09 99 000 0110	Wire gauge Han E® 0.5 ... 4 mm²	
HARTING Pneumatic crimping tool CP 600	09 99 000 0810		
Crimp die Han D®, Han E®, Han® C	09 99 000 0813	Wire gauge Han E® 0.5 ... 4 mm²	
Footswitch	09 99 000 0811		
Table fixing	09 99 000 0812		

Identification	Part number	Drawing	Dimensions in mm
Insertion tool for crimp contacts	09 99 000 0059	 For crimp contacts with wires of less than 0.75 mm² it is recommended that an insertion tool is used. Contacts should be inserted from the wiring side and pushed down until a positive locking is achieved.	
Insertion tool for Han® ES inserts	09 99 000 0367		
Removal tool for crimp contacts for Han® EE, Han® Q 5/0, Han® Q 8/0, Han E®, Han-Yellock® and Han A®	09 99 000 0319	 A removal tool is necessary if contacts are to be replaced in the insert. The tool is inserted from the wiring side until a stop is noticeable. The wire with the crimp contact can then be pulled out from the same side of the insert.	

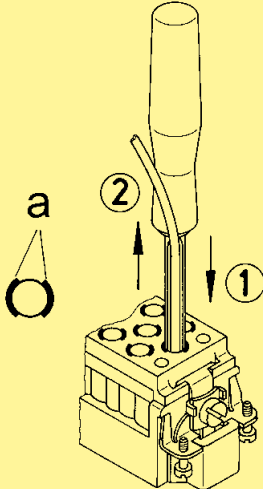
Identification	Part number	Drawing	Dimensions in mm
HARTING Service crimping tool with locator for Han D®, Han E®,	09 99 000 0021	Wire gauge 0.5 ... 2.5 mm ²	
Locator Han-Yellock®	09 99 000 0343		
BUCHANAN crimping tool	09 99 000 0001	Wire gauge 0.14 ... 4 mm ²	
Locator Han-Yellock®	09 99 000 0342		
Multiple crimping tool depth adjustment gauge	09 99 000 0379	Wire gauge 0.14 ... 0.37 mm ² Ø 1.00 0.5 ... 1.0 mm ² Ø 1.55 1.5 ... 2.5 mm ² Ø 1.80 3.0 ... 4.0 mm ² Ø 2.00	
HARTING crimping tool with locator for Han D®, Han E®, Han® C	09 99 000 0110	Wire gauge 0.5 ... 4 mm ²	
Locator Han-Yellock®	09 99 000 0341		
HARTING crimping tool for Han-Yellock® PE Crimp contacts	09 99 000 0377	Wire gauge 6 ... 10 mm ²	

Identification	Part number	Drawing	Dimensions in mm
HARTING Pneumatic crimping tool CP 600	09 99 000 0810		
Crimp die Han D®, Han E®, Han® C, Han-Yellock®	09 99 000 0813	Wire gauge Han-Yellock® 0.5 ... 4 mm²	
Locator Han-Yellock®	09 99 000 0344		
Footswitch	09 99 000 0811		
Table fixing	09 99 000 0812		
Removal tool for Han-Yellock® modules and frames			
Thermoplastic	11 99 000 0001		
Metal	11 99 000 0002		
Removal tool for Han-Modular® in the Han-Yellock® Adapter frame			
Thermoplastic	09 99 000 0331		
Metal	09 99 000 0828		

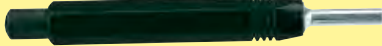
Identification	Part number	Drawing	Dimensions in mm
Insertion tool for crimp contacts	09 99 000 0059	 For crimp contacts with wires of less than 0.75 mm² it is recommended that an insertion tool is used. Contacts should be inserted from the wiring side and pushed down until a positive locking is achieved.	
Removal tool for crimp contacts	09 99 000 0319	 A removal tool is necessary if contacts are to be replaced in the insert. The tool is inserted from the wiring side until a stop is noticeable. The wire with the crimp contact can then be pulled out from the same side of the insert.	
Panel punch panel cut out tool panel thickness steel: ≤ 2.5 mm stainless steel: ≤ 2 mm for hydraulic pump punch force: ≥ 60 kN thread: 3/4" UNF for Han-Yellock® 30 for Han-Yellock® 60	11 99 300 0001 11 99 600 0001		

Identification	Part number	Drawing	Dimensions in mm
BUCHANAN crimping tool	09 99 000 0001	Wire gauge 0.14 ... 4 mm ²	
Locator Han® C	09 99 000 0308		
Multiple crimping tool depth adjustment gauge	09 99 000 0379	Wire gauge 1.5 mm ² Ø 1.80 2.5 mm ² Ø 1.80 4 mm ² Ø 2.00	
HARTING crimping tool with locator for Han D®, Han E®, Han® C	09 99 000 0110	Wire gauge Han® C 1.5 ... 4 mm ²	
HARTING crimping tool with locator for Han® C	09 99 000 0303	Wire gauge 4 ... 6 mm ²	
Locator as spare part	09 99 000 0304		
HARTING crimping tool for Han® C	09 99 000 0377	Wire gauge 6 ... 10 mm ²	
HARTING Pneumatic crimping tool CP 600	09 99 000 0810		
Crimp die Han® C	09 99 000 0813	Wire gauge Han® C 1.5 ... 4 mm ²	
Crimp die Han® C	09 99 000 0814	Wire gauge Han® C 6 ... 10 mm ²	
Footswitch	09 99 000 0811		
Table fixing	09 99 000 0812		

Stock items in bold type

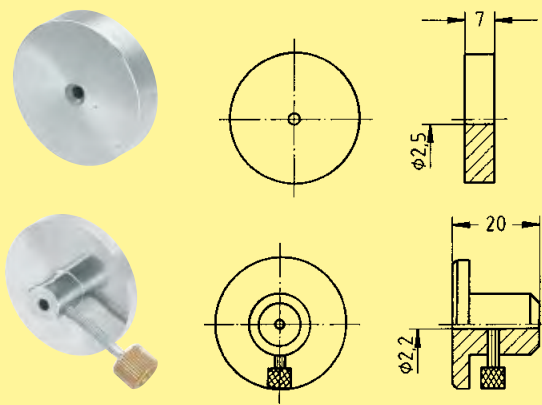
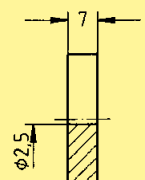
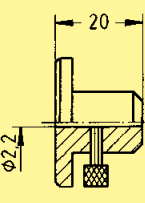
Identification	Part number	Drawing	Dimensions in mm
Removal tool for crimp contacts Removal tool 1.5 ... 6 mm² 10 mm²	09 99 000 0305 09 99 000 0381	 A removal tool is necessary to remove the contacts. For each „C“ contact cavity, the location of the internal locking levers are marked on the wiring side with two black arcs. The sides of the tool must be first properly aligned so that the edges of the tool engage both levers simultaneously and then inserted until a stop is noticeable ①. Once it has been inserted, the tool must not be turned. The wire together with the tool can then be pulled out from the wiring side of the insert ②.  a ... lever marking	

Identification	Part No.																
Service crimp tool for single standard contacts	09 99 000 0175																
HARTING-Crimp tool for 500 bandoliered standard contacts	09 99 000 0169																
Crimp tool for turned male and female contacts AWG 28-18 4 indent crimp in acc. to MIL 22 520/2-01	09 99 000 0501	 <table border="1"> <thead> <tr> <th>Contact Part No.</th><th>Gauge</th><th>Crimp tool selection No.</th></tr> </thead> <tbody> <tr> <td>09 67 000 3x76</td><td>AWG 18, 20, 22</td><td>6 for AWG 18 and AWG 20, 5 for AWG 22</td></tr> <tr> <td>09 67 000 8x76</td><td>AWG 20, 22, 24</td><td>6</td></tr> <tr> <td>09 67 000 5x76</td><td>AWG 22, 24, 26</td><td>6</td></tr> <tr> <td>09 67 000 7x76</td><td>AWG 24, 26, 28</td><td>6</td></tr> </tbody> </table>	Contact Part No.	Gauge	Crimp tool selection No.	09 67 000 3x76	AWG 18, 20, 22	6 for AWG 18 and AWG 20, 5 for AWG 22	09 67 000 8x76	AWG 20, 22, 24	6	09 67 000 5x76	AWG 22, 24, 26	6	09 67 000 7x76	AWG 24, 26, 28	6
Contact Part No.	Gauge	Crimp tool selection No.															
09 67 000 3x76	AWG 18, 20, 22	6 for AWG 18 and AWG 20, 5 for AWG 22															
09 67 000 8x76	AWG 20, 22, 24	6															
09 67 000 5x76	AWG 22, 24, 26	6															
09 67 000 7x76	AWG 24, 26, 28	6															
Locator for crimp tool Details see table	09 99 000 0531	 printing															
Insertion and removal tool for D-Sub crimp contacts	09 99 000 0368																

Identification	Part number	Drawing	Dimensions in mm
HARTING crimping tool for Han-Fast® Lock single contacts	09 99 000 0831		With locator Wire gauge 4, 6 and 10 mm ²
HARTING crimping tool for coaxial contacts	09 99 000 0194		Use the middle crimping position.
HARTING crimping tool for wire end ferrules 10 mm ²	09 99 000 0374		
for wire end ferrules 16/25 mm ²	09 99 000 0830		
Removal tools for contacts in the multi module	09 99 000 0328		
Removal tools for locking sleeves in the HV module	09 99 000 0327		
Removal tools for Quintax contact	09 99 000 0323		
Stripping tool	09 99 000 0159		For stranded fine wires and solid wires 0.08 up to 10 mm ²

Stock items in bold type

Identification	Part number	Drawing	Dimensions in mm
Hexagonal driver for axial screw			
with grip			
40 A contacts (SW 2)	09 99 000 0313		
100 A contacts (SW 4)	09 99 000 0363		
200 + 350 A contacts (SW 5)	09 99 000 0364		
650 A contacts (SW 8)	09 99 000 0365		
Bit 1/4"			
40 A contacts (SW 2)	09 99 000 0369		
70 A contacts (SW 2.5)	09 99 000 0375		
adapter 3/8"			
100 A contacts (SW 4)	09 99 000 0370		
200 + 350 A contacts (SW 5)	09 99 000 0371		
650 A contacts (SW 8)	09 99 000 0372		
Removal tool for Han-Modular®			
Thermoplastic	09 99 000 0331		
Metal	09 99 000 0828		

Identification	Part number	Drawing	Dimensions in mm
Polishing tool			
DIN 41 626	20 99 000 1092		
SC	20 99 000 1097		
POF ¹⁾ cable Ø 2.2	20 99 000 1093		
Fibre stripper			
0.3 mm	20 99 000 1041		
1 mm	20 99 000 1045		
0.18 / 0.3 mm	20 99 000 1046		
Crimping tool for following 1 mm POF ¹⁾ contacts Han D®, Han E® DIN 41 626 Ferrule F-SMA, -ST	20 99 000 1035		
HARTING crimping tool for F.O. connector (glass fibre) SW 4.3 mm SW 3.8 mm SW 4.95 mm			
	20 99 000 1031	for crimping the strain relief to the connector F.O. cable for glass fibre	
HARTING crimping tool for F.O. connector (plastic fibre) SW 6.95 mm SW 4.95 mm SW 3.0 mm			
	20 99 000 1033	for crimping the strain relief to the connector F.O. cable for plastic fibre	
Tools Epoxy adhesive glass fibre			
	20 80 001 9902	2 ml EPO-TEK 360 with hardener (10:1), 4 g foil pack	

¹⁾POF = Polymer optical fibre

Identification	Part number	Drawing	Dimensions in mm
Polishing paper			
for POF ¹⁾ grain size 1000	20 80 001 9911	Range of delivery Each part number means 5 pieces.	
for GI 9 µ-grain size	20 80 001 9912		
for GI 1 µ-grain size	20 80 001 9913		

¹⁾POF = Polymer optical fibre

Hydraulic handtool

Identification	Part number	Drawing	Dimensions in mm
HARTING crimping tool Hydraulic handtool; Pressing force: 130 kN For crimp contacts: TC 70, TC 100, TC 200, TC 250, TC 350, TC 650	09 99 000 0385	- fast forward action - storage box - weight: 6.4 kg - Length: 620 mm	
Die holder for hydraulic handtool	09 99 000 0389		
Crimp die acc. to DIN 46 235 (supplied as a pair) use only without die holder Wire gauge 240 mm ²	09 99 000 0801		C ... Crimp zone 2 crimps
Wire gauge 185 mm ²	09 99 000 0802		C ... Crimp zone 2 crimps

Battery hydraulic handtool

Identification	Part number	Drawing	Dimensions in mm
Crimp tool Battery hydraulic handtool Pressing force 130 kN For crimp contacts: TC 70, TC 100, TC 200, TC 250, TC 350, TC 650	09 99 000 0815		• Weight 5.4 kg, incl. battery • LED indication of charge status • Supplied with 2 batteries • Battery charger Li-Ion Makita, charging time 22 min.
Die holder for battery hydraulic hand crimp tool upper die holder lower die holder	09 99 000 0817 09 99 000 0816		
Crimp die acc. to DIN 46 235 (supplied as apair) use only without die holder Wire gauge 185 mm ²	09 99 000 0818		
Wire gauge 240 mm ²	09 99 000 0819		

Identification

Part number

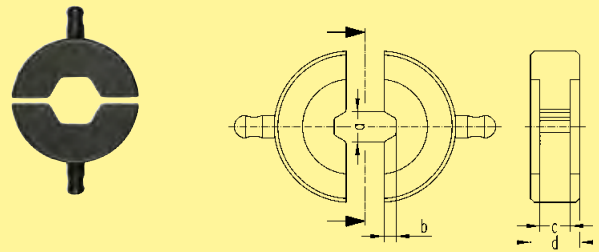
Drawing

Dimensions in mm

Crimp dies

DIN 46 235 (supplied as apair) use in combination with die holder

09 99 000 0398
09 99 000 0386
09 99 000 0387
09 99 000 0388
09 99 000 0391
09 99 000 0392
09 99 000 0393
09 99 000 0394
09 99 000 0399



Part number	Wire gauge	acc. to DIN 46 235	a	b	c	d
09 99 000 0398	10 mm ²	B6 DIN	5.5	2.1	8	13
09 99 000 0386	16 mm ²	B8 DIN	8	3.2	8	13
09 99 000 0387	25 mm ²	B10 DIN	10	3.8	10	13
09 99 000 0388	35 mm ²	B12 DIN	12	4.7	10	13
09 99 000 0391	50 mm ²	B14 DIN	14	5.5	10	13
09 99 000 0392	70 mm ²	B16 DIN	16	6	13	13
09 99 000 0393	95 mm ²	B18 DIN	18	7.3	15	15
09 99 000 0394	120 mm ²	B20 DIN	20	8	15	15
09 99 000 0399	150 mm ²	B22 DIN	22	9,1	15	15

Removal tool
for 100 A crimp module

09 99 000 0383



Removal tool
for 100 A single module

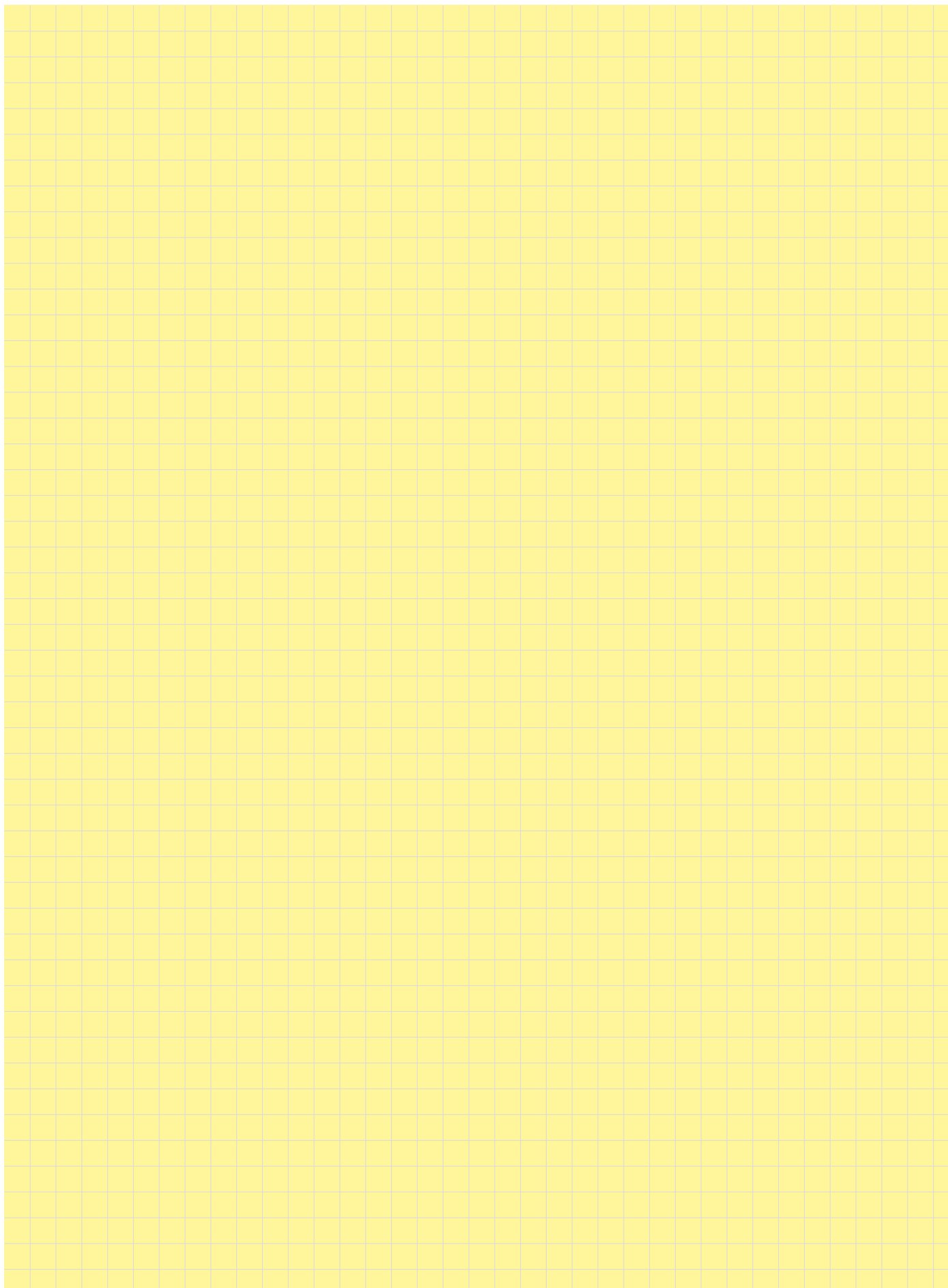
09 99 000 0827



Removal tool
for 200 A crimp module

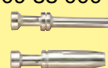
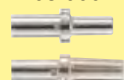
09 99 000 0820





Crimp contacts Series	Part number				mm ²	AWG	Crimping tools						Tools	
	male contact silver plated	female contact silver plated	male contact silver plated	female contact gold plated			09 99 000 0001	09 99 000 0110	09 99 000 0021	09 99 000 0303	09 99 000 0377	20 99 000 1035	adjustment gauge 09 99 000 0379 ²⁾	removal tools
Han D® Signal contacts 09 15 000 	6107	6207	6127	6227	0.14 - 0.25	26 - 24	x						1.00	09 99 000 0012 09 99 000 0052
	6104	6204	6124	6224				x	x					
	6107	6207	6127	6227	0.37	22	x						1.00	
	6104	6204	6124	6224			x	x	x					
	6103	6203	6123	6223	x	x	x					1.55		
	6105	6205	6125	6225	x	x	x					1.55		
	6102	6202	6122	6222	x	x	x					1.55		
	6101	6201	6121	6221	x	x	x					1.80		
6106	6206	6126	6226	2.5	14	x						1.55		
Han D® F.O. contacts 20 10 001	Male contact 3211 3212 / 3213		Female contact 3221 3222		1 mm POF							x		
Han E® Power contacts 09 33 000 	6127	6227	6117	6217	0.14 - 0.37	26 - 22	x						1.00	09 99 000 0319
	6121	6220	6122	6222	0.5	20	x	x	x				1.55	
	6114	6214	6115	6215	0.75	18	x	x	x				1.55	
	6105	6205	6118	6218	1.0	18	x	x	x				1.55	
	6104	6204	6116	6216	1.5	16	x	x	x				1.80	
	6102	6202	6123	6223	2.5	14	x	x	x				1.80	
	6106	6206			3.0	12	x	x					2.00	
	6107	6207	6119	6221	4.0	12	x	x					2.00	
Han E® F.O. contacts 20 10 001	Male contact 3311		Female contact 3321		1 mm POF							x		
Han-Yellock® Power contacts 11 05 000 	6101	6201	6121	6221	0.14 - 0.37	26 - 22	x						1.00	09 99 000 0319
	6102	6202	6122	6222	0.5	20	x	x	x				1.55	
	6103	6203	6123	6223	0.75	18	x	x	x				1.55	
	6104	6204	6124	6224	1.0	18	x	x	x				1.55	
	6105	6205	6125	6225	1.5	16	x	x	x				1.80	
	6106	6206	6126	6226	2.5	14	x	x	x				1.80	
	6107	6207	6127	6227	3.0	12	x	x					2.00	
	6108	6208	6128	6228	4.0	12	x	x					2.00	
Han® C Power contacts 09 32 000 	6104	6204			1.5	16	x	x					1.80	09 99 000 0305 09 99 000 0381
	6105	6205			2.5	14	x	x					1.80	
	6107	6207			4.0	12	x	x		x			2.00	
	6108	6208			6.0	10				x	x			
	6109	6209			10.0	8					x			
Description														
Locator Han D®	09 99 000 0311						x							
	09 99 000 0022								x					
Locator Han E®	09 99 000 0310						x							
	09 99 000 0022								x					
Locator Han-Yellock®	09 99 000 0342						x							
	09 99 000 0341							x						
	09 99 000 0343								x					
Locator Han® C	09 99 000 0308						x							
	09 99 000 0304									x				
Locator Han D®, Han E® and Han® C	09 99 000 0376							x						

²⁾ Adjustment gauge with Ø 1.00 mm; 1.30 mm; 1.55 mm; 1.80 mm; 2.00 mm

Crimp contacts Series	Part number				mm²	AWG	Crimping machines											
	male contact silver plated	female contact silver plated	male contact silver plated	female contact gold plated			09 99 000 0813 ³⁾	09 99 000 0814 ³⁾	09 98 000 6901 ¹⁾	09 98 000 6902 ¹⁾	09 98 000 8101	09 98 000 8102	09 98 000 8103	09 98 000 8107 ⁵⁾	09 98 000 9001	09 98 000 9002	09 98 000 9003	
Han D® Signal contacts 09 15 000 	6107	6207	6127	6227	0.14 - 0.25	26 - 24			x ⁶⁾	x ⁶⁾					x			
	6104	6204	6124	6224			x											
	6107	6207	6127	6227	0.37	22			x	x					x			
	6104	6204	6124	6224			x	x	x	x			x					
	6103	6203	6123	6223	0.5	20	x	x	x	x					x			
	6105	6205	6125	6225	0.75	18	x	x	x	x					x			
	6102	6202	6122	6222	1.0	18	x	x	x	x					x			
	6101	6201	6121	6221	1.5	16	x	x	x	x					x			
6106	6206	6126	6226	2.5	14			x	x					x				
Han E® Power contacts 09 33 000 	6127	6227	6117	6217	0.14 - 0.37	26 - 22				x ⁶⁾	x ⁶⁾					x		
	6121	6220	6122	6222	0.5	20	x			x	x					x		
	6114	6214	6115	6215	0.75	18	x			x	x					x		
	6105	6205	6118	6218	1.0	18	x			x	x					x		
	6104	6204	6116	6216	1.5	16	x			x	x					x		
	6102	6202	6123	6223	2.5	14	x			x	x					x		
	6106	6206			3.0	12	x			x	x					x		
	6107	6207	6119	6221	4.0	12	x			x	x					x		
Han-Yellock® Power contacts 11 05 000 	6101	6201	6121	6221	0.14 - 0.37	26 - 22												
	6102	6202	6122	6222	0.5	20	x								x ⁴⁾			
	6103	6203	6123	6223	0.75	18	x								x ⁴⁾			
	6104	6204	6124	6224	1.0	18	x								x ⁴⁾			
	6105	6205	6125	6225	1.5	16	x								x ⁴⁾			
	6106	6206	6126	6226	2.5	14	x								x ⁴⁾			
	6107	6207	6127	6227	3.0	12	x								x ⁴⁾			
	6108	6208	6128	6228	4.0	12	x								x ⁴⁾			
Han® C Power contacts 09 32 000 	6104	6204			1.5	16	x						x				x	
	6105	6205			2.5	14	x						x				x	
	6107	6207			4.0	12	x						x				x	
	6108	6208			6.0	10		x					x				x	
	6109	6209			10.0	8		x					x				x	
Description																		
Locator Han-Yellock®	09 99 000 0344						x											

¹⁾ For using changeable units 09 98 000 6901 / 6902 the TK-M basic machine 09 98 000 6900 is required.
³⁾ For using of tool head the basic unit CP 600 (09 99 000 0810) is required.

⁴⁾ Only male contacts
⁵⁾ For using changeable units 09 98 000 8101 - 8107 the TC-SC basic machine 09 98 000 8000 is required.
⁶⁾ depending on the wire



Features

- ❑ Basic unit in compact construction for pre-stripped wire
- ❑ Simple handling due to ergonomic design
- ❑ For individual, turned male and female contacts
- ❑ Selective processing of male and female HARTING contacts (wire gauge from 0.14 mm² to 10.0 mm², AWG 26 to AWG 8)
- ❑ Automatic contact feed
- ❑ Reproducible, top quality gas-tight crimp connections
- ❑ Non-slip, anti-vibration adjustable feet for setting the height
- ❑ Low noise level
- ❑ Can be transported with carrying handle
- ❑ Removable electric and pneumatic supply connections
- ❑ Maintenance interval counter
- ❑ Minimal setup effort
- ❑ Crimping depth can be set without tools
- ❑ Low maintenance costs
- ❑ Low follow-up costs for maintenance and repair
- ❑ Easy replacement of wearing components

Technical characteristics

Dimensions:	
Height	345 mm
Width	230 mm
Depth	400 mm
Total weight:	app. 24 kg
Local noise level:	62 dB (A)
Electrical connection:	230 V, 50 Hz
Power rating:	0.20 kW
Compressed air connection:	6 bar
Control system:	PLC
Work cycle trigger:	Footswitch
Machine work cycle:	1 second
Crimp type:	Four-point crimping
Contact feed:	Vibratory bowl feed
Stroke counters:	Resettable daily counter and permanent counter



Identification

Part No.

Crimping machine TC-C01

for Han D® contacts
Han E® contacts
Han® C contacts

09 98 000 9001
09 98 000 9002
09 98 000 9003



Included in the delivery

- ☐ Crimping machine TC-C01
 - with 2.5 m connection cable and grounding plug
 - with 2.5 m pneumatic hose, quick-release coupling and N6 plug-in nipple
- ☐ Footswitch
- ☐ Carrying handle
- ☐ Operating instructions
- ☐ Declaration of conformity

Options

Pneumatic maintenance unit



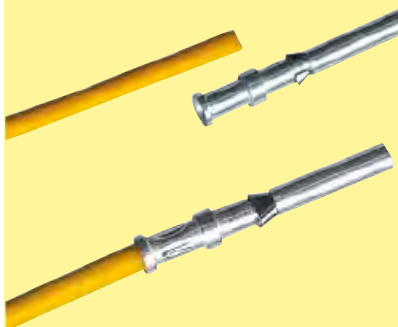


Features

- ❑ Fast stripping and crimping in one operation
- ❑ Basic unit in compact construction
- ❑ Simple handling because of well-arranged construction with touchscreen controlling
- ❑ For individual, turned male and female contacts (for the HARTING series Han D®, Han E®)
- ❑ Selective processing of male and female contacts (Wire gauge from 0.14 mm² to 4.0 mm², AWG 26 to AWG 12)
- ❑ Contact magazine with filling control
- ❑ Reproducible, top quality gas-tight crimp connections
- ❑ Infinitely variable adjustment parameters
 - Stripping depth
 - Stripping length
 - Crimping depth
 - Crimp contact feed rate
- ❑ Rotatable vibration feeder and actuator in basic unit
- ❑ Low noise level
- ❑ For oil-free compressed air
- ❑ Very low setup effort
- ❑ Low maintenance costs of the modular construction

Technical characteristics

Dimensions:	
Height	580 mm
Width	470 mm
Depth	470 mm
Total weight:	Approx. 60 kg
Local noise level:	< 75 dB (A)
Drive:	Electro-pneumatic
Electrical connection:	230 V, 50 Hz
Power rating:	Approx. 0,75 kW
Pneumatic pressure:	6 bar
Compressed air connection:	3 dm ³ / work cycle
Control system:	PLC
Work cycle trigger:	Sensor
Machine work cycle:	1.5 seconds (stripping and crimping)
Crimp type:	Four-notch crimping
Contact feed:	Vibratory bowl feed
Stroke counters:	Resettable daily counter and quantity preselection



Identification

Part No.

Crimping machine TK-M

(Basic machine
without interchangeable unit)

09 98 000 6900

Interchangeable units for Han D®
Han E®

09 98 000 6901
09 98 000 6902

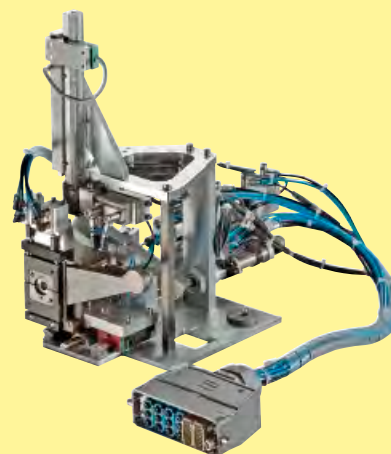


Pack contents

- ☐ Crimping machine TK-M
 - with one mounted interchangeable unit
 - with 2.0 m connection cable and grounding plug
 - with 2.0 m pneumatic hose with plug-in nipple N6
- ☐ Plug gauges for setting the crimping
- ☐ Centering bush for positioning the plug gauges
- ☐ Drawer for holding the contacts when the magazine is emptied
- ☐ Draw for insulation remains
- ☐ Tool set for setting
- ☐ 1 set of stripping blades
- ☐ Operating instructions
- ☐ Declaration of conformity

Options

Interchangeable unit



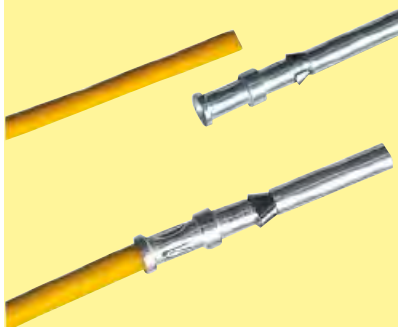


Features

- ❑ Fast stripping and crimping in one operation
- ❑ Basic unit in compact construction
- ❑ Simple handling because of well-arranged construction with touchscreen controlling
- ❑ For individual, turned male and female contacts (for the HARTING series Han D®, Han E®, Han® C, Han P®, Han-Yellowlock®, D- Sub)
- ❑ Selective processing of male and female contacts (Wire gauge from 0.14 mm² to 10.0 mm², AWG 28 to AWG 8)
- ❑ Contact magazine with filling control
- ❑ Reproducible, top quality gas-tight crimp connections
- ❑ Motor-driven variable adjustment parameters
 - Stripping depth
 - Stripping length
 - Crimping depth
 - Wire position
- ❑ Infinitely variable adjustment parameters
 - Wire retention force
 - Crimp contact feed rate
- ❑ Low noise level
- ❑ For oil-free compressed air
- ❑ Very low setup effort
- ❑ Low maintenance costs of the modular construction

Technical characteristics

Dimensions:	
Height	480 mm
Width	650 mm
Depth	560 mm
Total weight:	Approx. 75 kg
Local noise level:	< 75 dB (A)
Drive:	Electro-pneumatic
Electrical connection:	230 V, 50 Hz
Power rating:	1.0 kW
Pneumatic pressure:	6 bar
Compressed air connection:	3 dm ³ / work cycle
Control system:	PLC
Work cycle trigger:	Sensor
Machine work cycle:	2 seconds (stripping and crimping)
Crimp type:	Four-notch crimping
Contact feed:	Vibratory bowl feed
Stroke counters:	Resettable daily counter and quantity preselection



Identification

Part No.

Crimping machine TC-SC

(Basic machine
without interchangeable unit)

09 98 000 8000

Interchangeable units for Han D®

09 98 000 8101

Han E®

09 98 000 8102

Han® C

09 98 000 8103

D-Sub

09 98 000 8104

D-Sub

09 98 000 8105

Han P®

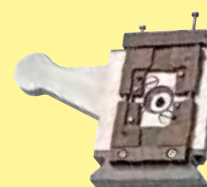
09 98 000 8106

Han-Yellock®

09 98 000 8107

Crimp tool for Han® C

09 98 300 8103

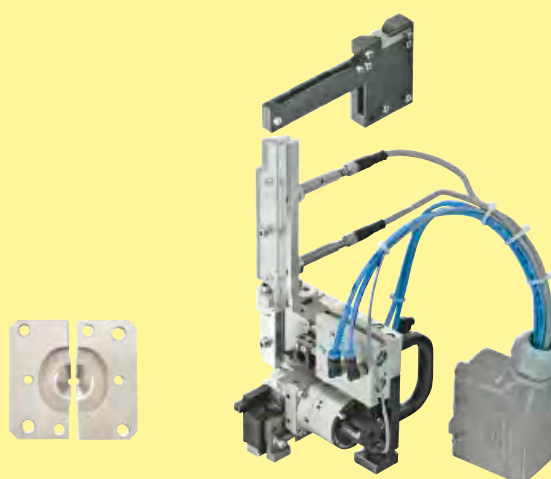


Pack contents

- ☐ Crimping machine TC-SC
 - with one mounted interchangeable unit
 - with 2.0 m connection cable and grounding plug
 - with 2.0 m pneumatic hose with plug-in nipple N6
- ☐ Tool set for adjustments
- ☐ 1 set of stripping blades
- ☐ Operating instructions
- ☐ Declaration of conformity

Options

Interchangeable unit



Tools



Features

- ❑ Fast stripping and crimping in one operating
- ❑ Simple handling by quick change tool and stripper
- ❑ For HARTING crimp contacts D-Sub
- ❑ Selectives processing of male and female contacts
- ❑ Wire gauges from 0.09 mm² up to 0.5 mm², AWG 28 up to AWG 20
- ❑ Hand wheel for manual adjustments
- ❑ Maintenance-friendly through needle bearing rail
- ❑ Automatic exhaust of the isolation remainders
- ❑ Produces consistent high quality gas tight crimp connections
- ❑ With crimp force monitor
- ❑ Setting parameters with raster rotary button
 - Depth of insulation stripping
 - Length of insulation stripping
 - Crimping height on wire
 - Crimping height on insulation
 - Wire retainer position
 - Band thrust
 - Wire position in the crimp contact
- ❑ Non slip and anti-vibration feet
- ❑ Low noise level
- ❑ For unlubricated compressed air
- ❑ Low maintenance costs

Technical characteristics

Dimensions	
Height	690 mm / 1400 mm with a contact reel
Width	420 mm
Depth	430 mm
Total weight	approx. 72 kg
Localized noise level	85 dB (A)
Drive	electro pneumatic
Power supply	230 V, 50/60 Hz, 2.5 A
Consumption	0.75 kW
Pneumatic pressure	6 bar
Control system	PLC
Stripping device	Typ 514
Suction apparatus	2000.0900.20
Work cycle trigger	Sensor
Work cycle	0.35 s.
Illumination	integrated tool light 20001326
Motor speed	440 –2000 rpm
Stroke counter	Daywise and fixed

Identification

Part No.

Crimping machine BK
(without quick change tool)

09 98 000 5000

Quick change tool for
D-Sub (AWG 28-24)
D-Sub (AWG 24-20)

09 98 000 3008
09 98 000 3009



Pack contents

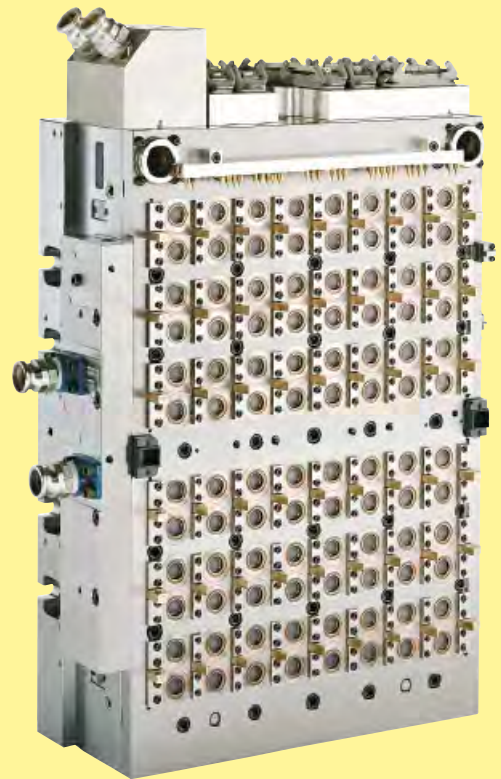
- ☐ Crimping machine BK
 - with role owner and guide plate
 - with 2.0 m connection cable and shockproof plug
 - with 2.0 m pneumatic hose with plug-in nipple N9
- ☐ Oiler bottle for the lubricating of the crimping contacts
- ☐ Tool set for setting
- ☐ 1 set of stamps for wire and isolation-crimp
- ☐ 1 anvil one-piece for wire and isolation-crimp
- ☐ 1 set of stripping blades
- ☐ 1 litre of contact oil
- ☐ Operating instructions
- ☐ Declaration of conformity

Options

V-Blades for special wires
on request

Altanium Temperature Controllers and Ultra Hot Runners provide superior melt delivery for the Plastics Industry.

Husky Hot Runner Systems with HARTING Han® 24 E connectors providing power and signal – quality connections resulting in highest reliability and minimum down time in molding systems.



Source: Husky Injection Molding Systems, Bolton, Ontario, Canada